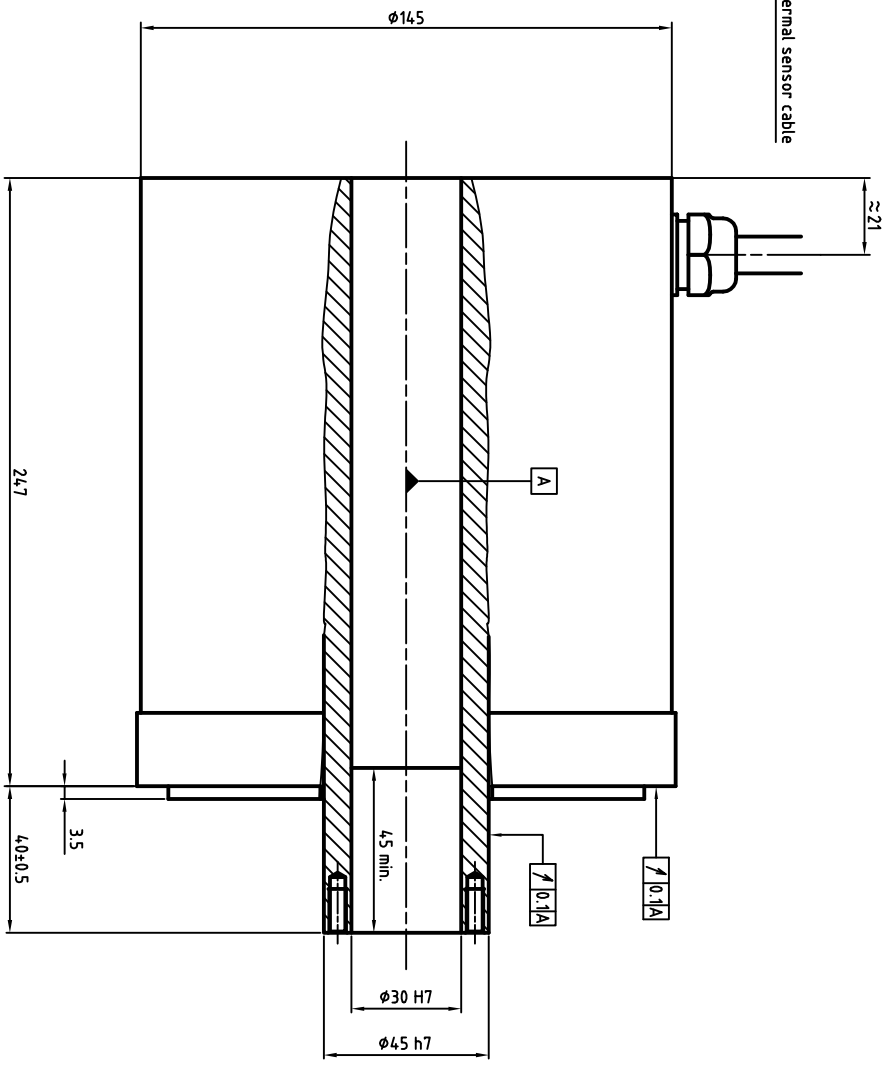
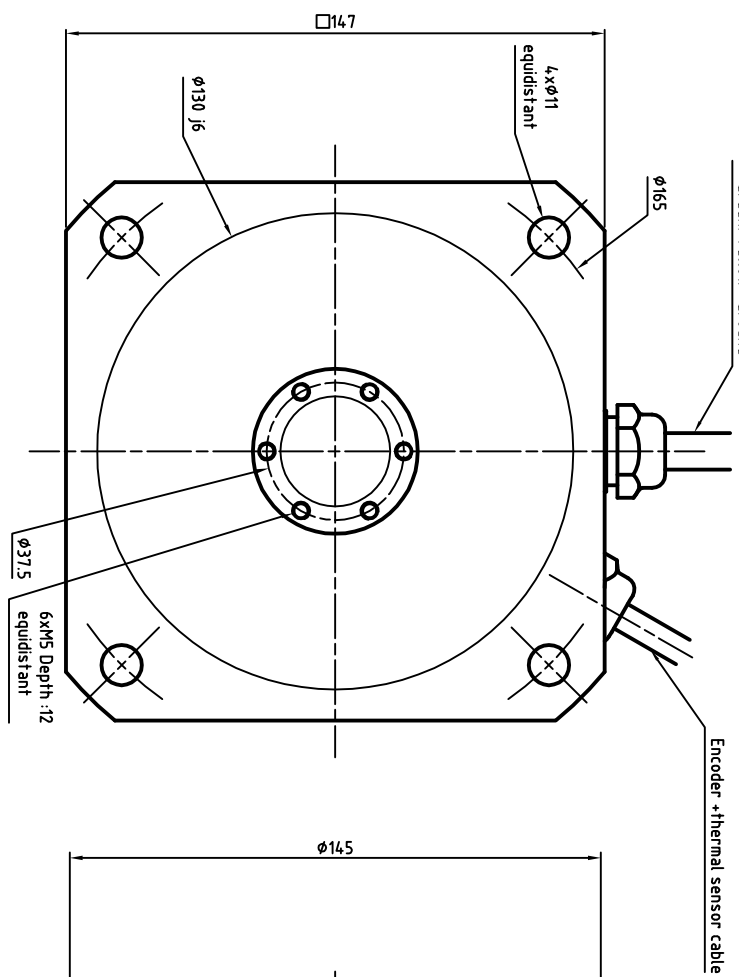


Power cable diameter and section depends on rated current  
 U : Phase 1  
 V : Phase 2  
 W : Phase 3  
 Green/Yellow : Ground



**ENCODER SIGNAL COLORS**

Wires colors	ERN180	ECN113
White	0V	Up
Brown	Up	0V
Green	A+	A+
Yellow	A-	A-
Pink	B-	B-
Grey	B+	B+
Blue	R+	DATA+
Red	R-	DATA-
Black	Thermal	CLOCK+
Violet	Thermal	CLOCK-
Grey/Pink	N/A	Thermal
Red/Blue	N/A	Thermal

**ALXION**

AUTOMATIQUE & PRODUCTIQUE  
 Parc Technologique des Fossés Jean  
 92712 COLOMBES Cedex  
 Tél: 0141306304 - Fax: 0141306136

145ST4M22[2-7]XXXXXX